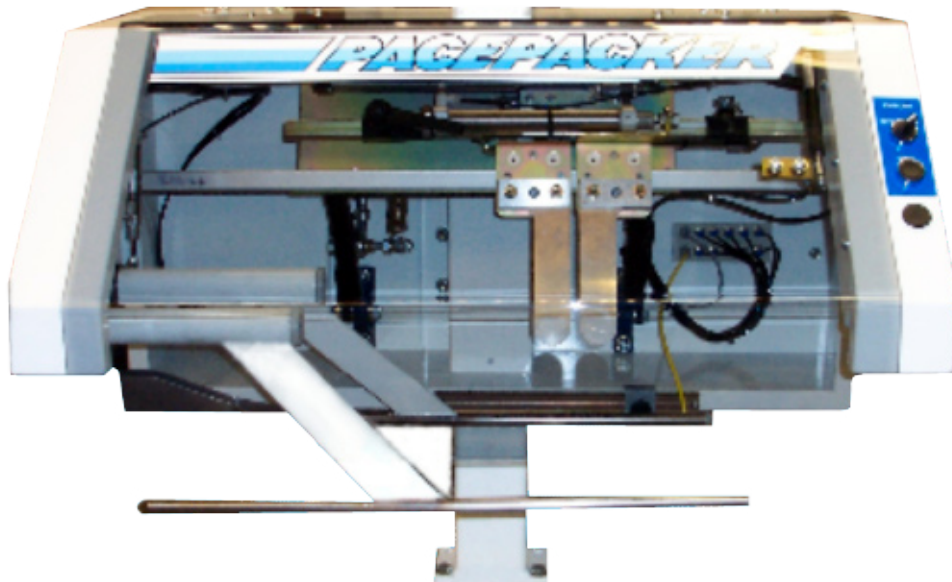


# **PACEPACKER SERVICES**



Automation with imagination....



## **TOP FORM SACK FEEDER**

AUTOMATE YOUR STITCHING OR HEAT SEALING SYSTEM  
WITH OUR MID RANGE TOP FORM UNIT.

---

**PACEPACKER**

### Operation

The approaching sack operates the Topforms automatic cycle. Two blades enter the sack, the leading blade accurately positions the top of the sack and the trailing blade stretches the sack to the required width. The sack is then fed forward into the sealer or stitcher at the same speed as the conveyor. This action gives very precise presentation with minimal setting up time.

### Options

Height Adjustable Frames
Belt Feeder To Present To A Stitching Head
Toe Stops On Conveyor For Greater Accuracy
Conveyor Or Post Mount
Left Or Right Hand Feed
Single Or Double Ticket Dispenser

### Control System

Systems are supplied with a control panel containing a PLC which links to an infeed sensor to control start/stop times. SMC and Origa Pneumatics for reliability and long life.

### Packing Speeds

The easy speed of the Topform is achieved by the blades moving with the sack then returning at high speed to pick up the next one, up to 15 Sacks per minute are possible.

### Conveyor Requirements

Works with almost any conveyor with sufficient spare length.

### Sack Specification

The main requirement of the sack is that the top must remain upright and open as the filled sack is conveyed. Guide boards are usually used to achieve this. Normal size range is 300mm to 600mm wide (including gusset). Sizes outside this range can usually be accommodated by small changes to specification Length of sack is unimportant as long as sufficient Ullage is available to allow blades to operate and the top to form the correct shape. For plastic and difficult bags use the Total Bag Control System.

### Electrical Requirements

Standard: 110/240, 50/60 Hertz 1 Phase, 2 Amp. 24 Volt versions available.

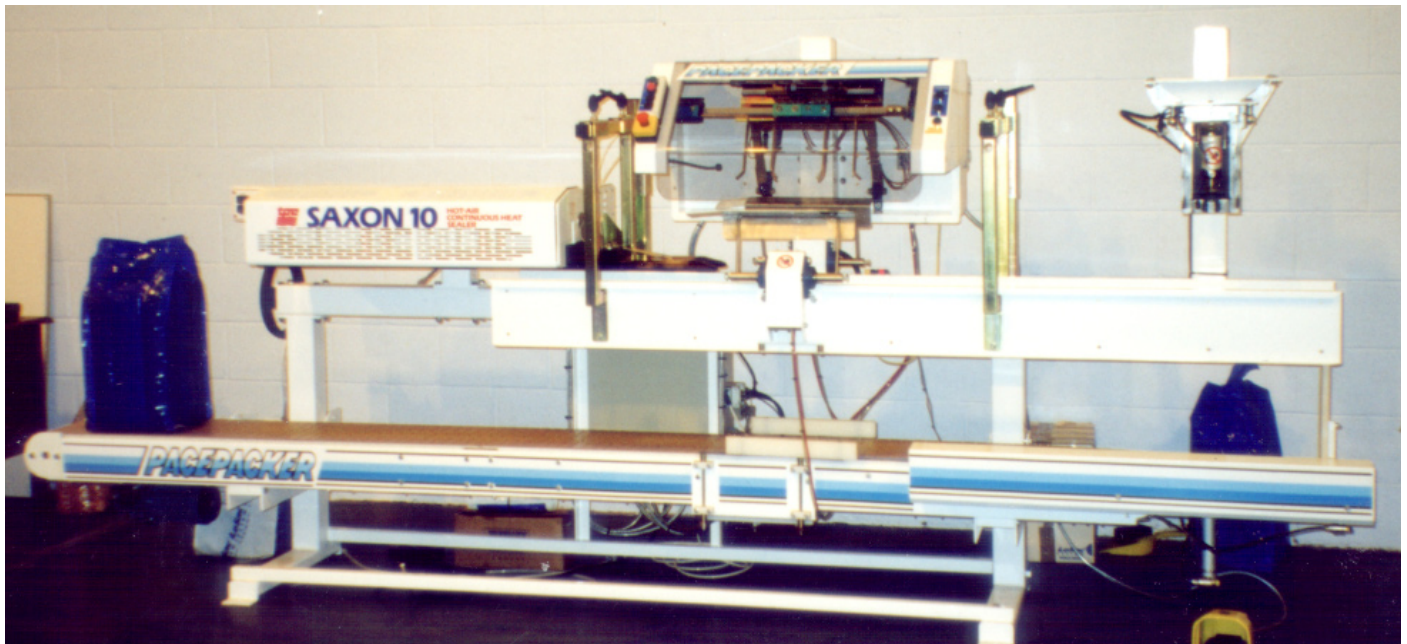
### Air Requirements

Cool, clean, dry air at 6 bar (90 PSI. Allow 2CFM per 10 sacks per minute.

### Shipping Specification

Top Form Only: Case Size (mm); 500 x 1,000 x 800 high. Gross Weight; 100 Kg.

Top Form With Stand: Case Size (mm); 2,000 x 1,000 x 800 high. Gross Weight; 150 Kg.



Agent for Australasia



**Active Weighing Solutions**  
 Unit 2, 41-49 Norcal Road  
 Nunawading Vic 3131  
 Ph: 61 3 9873 7677 Fax: 61 3 9873 7655  
 Email: sales@activeweighing.com.au  
 Web: www.activeweighing.com.au