

# **PACEPACKER SERVICES**

Automation with imagination....



## **F1-MX PALLETISER**

THE WELL PROVEN LOW LEVEL PALLETISING SOLUTION WITH  
INCREASED POWER AND IMPROVED CONTROL SYSTEM.

**Overview**

Pacepacker Services are building on the reputation of the F1 Palletiser, using the considerable experience gained over twenty years of development in a variety of industries both at home and abroad.

The F1 is one of the most versatile machines in its price range, packing sacks of all sizes, boxes, pre-packs and cartons in a very controlled and neat pallet that can meet today's stringent quality control. EXCEPTIONAL ON ALL AGRICULTURAL PRODUCTS.

All components are of the highest standard whilst maintaining a low overall machine cost and the new user interface sets new standards in ease of use and accessibility.

**Options**

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| Designed To Fit Any Configuration (Modular)    |
| Sack Fall and Turn or Squeeze Belts            |
| Variety Of Heights Available For Taller Stacks |
| Pallet Dispenser Or Manual Placement           |
| Safety Fencing With Light Entry Guards         |
| Intermediate Layer Plate For Faster Operation  |

**Control System**

Systems are supplied with a control panel containing a PLC which links to the Palletiser via a simple to use touch screen.

**Stacking Patterns & Pallet Specifications.**

Up to fifteen different stacking patterns can be stored in the PLC, with a finished pallet height between 1,600mm – 2,000mm high. The Pallet Magazine can hold up to 500Kg of empty pallets (1,500mm x 1,200mm in size maximum).

**Packing Speeds**

The F1 can stack a maximum of 12 bags per minute if the optional Intermediate layer plate is fitted and 8 bags per minute without it.

**Sack Specification**

Most commercial quality paper, plastic, WPP and laminated sacks are acceptable, providing they are in good condition and are presented neatly. The maximum size of a palletised item is 900mm x 450mm x 300mm and each layer must weigh no more than 250Kg.

**Electrical Requirements**

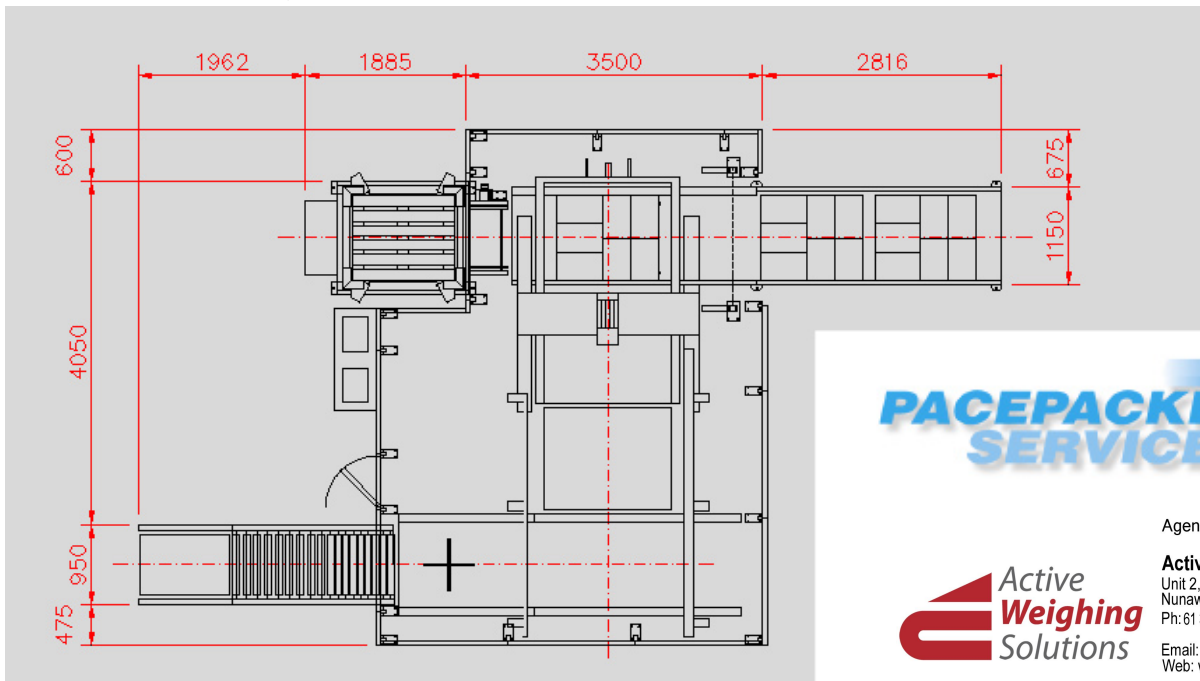
Standard: 380/415V, 50/60 Hertz 3 Phase and neutral at 40 amps. Total Power 15Kw, alternatives can be accommodated.

**Air Requirements**

Cool, clean, dry air at 6 bar (90 PSI) at 27Litres (1 CuFt) per cycle. I.e. 12 cfm at 12 sacks/min 20mm (3/4") supply pipe minimum.



Typical Dimensions Shown, Equipment Manufactured To Suit Each Installation.



Agent for Australasia



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